

Technical Data Sheet

Hostacom M2 U01



Polypropylene Compounds

Product Description

Hostacom M2 U01 is a 20% mineral filled PP homopolymer with high melt flow rate. This grade is delivered in natural color version.

Application Automotive Parts

Processing Method Injection Molding

Typical Properties	Nominal Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	16	g/10 min	ISO 1133-1
Melt Volume Flow Rate, (230 °C/2.16 kg)	18	cm ³ /10 min	ISO 1133-1
Density, (23 °C)	1.04	g/cm ³	ISO 1183-1/A
Mechanical			
Flexural Modulus, (23 °C, Tech. A)	2700	MPa	ISO 178/A1
Tensile Modulus, (23 °C)	2600	MPa	ISO 527-1, -2
Tensile Stress at Yield, (23 °C)	33	MPa	ISO 527-1, -2
Tensile Strain at Yield, (23 °C)	6	%	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	2.5	kJ/m ²	ISO 179-1/1eA
(0 °C)	1.5	kJ/m ²	ISO 179-1/1eA
Charpy Impact Strength - Unnotched			
(23 °C)	32	kJ/m ²	ISO 179-1/1eU
(0 °C)	18	kJ/m ²	ISO 179-1/1eU
Thermal			
Deflection Temperature Under Load			
(0.45 MPa, Unannealed)	115	°C	ISO 75B-1, -2
(1.80 MPa, Unannealed)	65	°C	ISO 75A-1, -2